


# Customer Comments Re: *Meta-Lax*<sup>®</sup> *Stress Relief*

	Summary	Specifics
 <p><b>"The Meta-Lax process is a proven substitute for 80-90% of heat treat stress relief applications."</b> U.S. Dept. of Energy</p>  <p><b>"Meta-Lax has performed flawlessly."</b> U.S. Army</p>  <p><b>"The Meta-Lax process is our preferred choice of stress relief for many reasons."</b> General Motors</p>	<p>"If there were any sacrifices in quality we'd know it. But our results with Meta-Lax have been just excellent." Aalbers Tool &amp; Mold</p>	<p>"We've been able to reduce scheduling delays to around 5 hours with the actual stress relieving time taking just 1 to 1-1/2 hours." Gary Aalbers</p>
	<p>"We couldn't get along without Meta-Lax." Airtex</p>	<p>"I fully expect to triple the life from this die." Ray Troup</p>
	<p>"Six machining steps were required with heat treating. The sub-harmonic process required only two. The resulting stress-relief quality was equivalent to that of heat treating." Build-A-Mold</p>	<p>"We have used Meta-Lax since 1986. During this time our customers noticed that the service life of our molds has improved – sometimes doubled." Horst Schmidt</p>
	<p>"I strongly recommend the Meta-Lax stress relief process to others. It works for us." Chesapeake Machine</p>	<p>"Meta-Lax has improved product quality by 25%." Dave Stover</p>
	<p>"Since using Meta-Lax, our customers have reduced their maintenance costs since our parts are lasting longer." Corrosion Engineering</p>	<p>"Since using Meta-Lax, we have eliminated cracking in the last 600-700 cross tubes we made. That's unheard of in our business!" Jim Kelly</p>
	<p>"We use Meta-Lax everyday on everything that we machine." Craftsman Tool</p>	<p>"We cut the first 4140 ring without Meta-lax and it split 2-3-inches. We Meta-lax treated the rest and they distorted only 1/8-in, a 94% reduction!" Terry Dinelli</p>
	<p>"The Meta-Lax process is our preferred choice of stress relief for many reasons." General Motors</p>	<p>"Meta-Lax allows us to certify that thermal stress was present and that it was successfully neutralized yielding a true 100% quality component." David Gruzin</p>
	<p>"The machinists have never had a problem with controlling distortion of the bases that have been Meta-Lax processed." Hammond Machinery</p>	<p>"Now we can weld and Meta-Lax stress relieve three leveling fixtures in one day! You can't beat the convenience!" Butch Nyburg</p>
	<p>"The results are super excellent. The difference is like day and night." Heick Die Casting</p>	<p>"Die life, especially the <i>fast failure</i> dies, are lasting twice as long." Clyde Hoffman</p>
	<p>"No part is EDM'ed without first being Meta-Laxed." Hydro-Cam</p>	<p>"Meta-Lax has eliminated all of our cracking and wire pinching problems in the EDM room." Dick Averill</p>
	<p>"We have been able to maintain our high standard of quality yet still cut corners." Minco Mold</p>	<p>"Minco has an <i>on time every time</i> delivery policy. Meta-Lax stress relief plays an important part." Don Paulus</p>
	<p>"I think of Meta-Lax as an extra trick up my sleeve for a higher quality product." NASA – Langley</p>	<p>"Since we began using Meta-Lax, we have experienced the ability to hold dimensional tolerances on weldments and machined parts as never before." Gerald Miller</p>
	<p>"Meta-Lax reduces the amount of effort required in making a good product." Norton</p>	<p>"The parts that were stress relieved using Meta-Lax were better than those that came from the oven." Peter Wojnar</p>
	<p>"We incorporate the Meta-Lax process on every engine which carries my name." Paul Pfaff Racing Engines</p>	<p>"Using the Meta-Lax process on cranks increases their life from a 10 race average to 30 races!" Paul Pfaff</p>
	<p>"The Meta-lax process is a proven substitute for 80-90% of heat treat stress relief applications." U.S. Department of Energy</p>	<p>"Meta-Lax improves the inconsistencies of the previous resonant-vibration technology by using more efficient, more consistent "sub-harmonic" vibrational energy." David Crouch</p>
<p>"Meta-Lax has performed flawlessly." U.S. Army – Watervliet Arsenal</p>	<p>"The results were astounding. We saw our scrap rate go from 50% to zero and stay there." Tim O'Connor</p>	

All customer comments were taken from pre-approved published articles.

## Bonal Technologies, Inc.

1300 N. Campbell Road • Royal Oak, MI 48067 • 1-800-META-LAX or (248) 582-0900

[www.Bonal.com](http://www.Bonal.com) • [www.Meta-Lax.com](http://www.Meta-Lax.com) • [info@Bonal.com](mailto:info@Bonal.com)

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# Customer Comments Re: Meta-Lax<sup>®</sup> Weld Conditioning

Summary	Specifics	
<p>"We are completely satisfied with Meta-Lax. We've had no problems whatsoever. I give Bonal a high recommendation."</p> <p style="text-align: right;">Alloy Industrial</p>	<p>"Motor mounts (for U.S. Navy mine sweepers) made of stainless steel normally distorted 1-inch. But using Meta-Lax weld conditioning distortion was held to less than 1/8-inch."</p> <p>Rocky MacMillan</p>	 <p><b>"After all the welding was complete they measured only 1/8-inch corner to corner out of squareness [a 75% reduction]."</b></p> <p style="text-align: right;"><b>NASA</b></p>
<p>"The Meta-Lax system made our engines perform more consistent and longer than ever before."</p> <p style="text-align: right;">Automotive Specialists</p>	<p>"We use Meta-Lax while welding aluminum and cast iron. The welds come out smoother and it reduces the time it takes to weld."</p> <p>Keith Dorton</p>	
<p>"Based on our experience we have all kinds of proof that Meta-Lax works."</p> <p style="text-align: right;">Fairfield Engineering</p>	<p>"We Meta-Lax weld conditioned the I-beams and even amazed ourselves. When we popped them loose they stayed flat – no distortion!"</p> <p>Rex Hogsett</p>	 <p><b>"After 70-80 hours of Meta-Lax weld conditioning per mold there were NO CRACKS."</b></p> <p style="text-align: right;"><b>WesTool</b></p>
<p>"The welders really like it. Meta-Lax makes their job easier and the distortion is a lot less."</p> <p style="text-align: right;">Hammond Machinery</p>	<p>"Finishing equipment may get a lot of pounding, but there have not been any reports of premature cracking."</p> <p>Butch Nyburg</p>	
<p>"We found that using the Meta-Lax system during welding gave a better appearance to the weld. The wetting action was better and porosity reduced."</p> <p style="text-align: right;">CL Hann</p>	<p>"Use of this process has helped us control the flatness of the aluminum platens, previously 1-in, now to 0.100-inch TIR. That's a 90% reduction!"</p> <p>Pete Hann</p>	 <p><b>"I've never been disappointed with Meta-Lax – ever."</b></p> <p style="text-align: right;"><b>Weber Machine</b></p>
<p>"Meta-Lax has played an important role in assisting us in reaching this high level of precision expertise."</p> <p style="text-align: right;">Hansen's Welding</p>	<p>"We hold 0.001-inch flatness on the 136-inch finish machined part without any problems at all."</p> <p>Gary Hansen</p>	
<p>"The end result for us is a stronger weld and a longer lasting and safer hull."</p> <p style="text-align: right;">Hike Metal Products</p>	<p>"I can visually see much less panel distortion, which provides for a more eye-pleasing hull."</p> <p>Andy Stanton</p>	
<p>"We have been extremely impressed with the Meta-Lax technology."</p> <p style="text-align: right;">Kanawha Mfg.</p>	<p>"We had a coal sorter, 12-ft x 30-ft, with 1,000 ft of weld. Before Meta-Lax we experienced 2-in distortion. With Meta-Lax we got 3/8-in."</p> <p>Carl Smith</p>	
<p>"We use Meta-Lax about 50% of the time for stress relieving and 50% for weld conditioning. The system is used on fixtures and flyaway parts, from all sorts of shuttle support fixtures and tooling to shuttle landing gears and wheels."</p> <p style="text-align: right;">NASA – Dryden</p>	<p>"After all the welding was complete they measured only 1/8-inch corner to corner out of squareness! Normally, even when using holding fixtures, welding the gussets caused at least a 1/2-inch distortion."</p> <p>Don Whitfield</p>	
<p>"The quality of our welds is so much better, it's like night and day."</p> <p style="text-align: right;">Peninsula Metal Fab</p>	<p>"Our welds are 15 to 20% faster."</p> <p>Jim Scocca</p>	
<p>"Meta-Lax has become an intricate part of our day to day business."</p> <p style="text-align: right;">Rob's Welding</p>	<p>"We found that the distortion of the Meta-Lax welded plates was noticeably smaller."</p> <p>Dean Shoup</p>	
<p>"Meta-Lax weld conditioning has enabled us to improve the quality of our weld repair."</p> <p style="text-align: right;">Tigmaster</p>	<p>"Now with Meta-Lax we hold the cores to about 0.005-inch distortion [a 75-85% reduction]."</p> <p>Jeff Sukupchak</p>	
<p>"I've never been disappointed with Meta-Lax – ever."</p> <p style="text-align: right;">Weber Machine</p>	<p>"Meta-Lax was used during the welding of plow blades up to 16-ft long. This resulted in reducing distortion from 10-inch to 1/8-inch, a 99% reduction!"</p> <p>John Sparovic</p>	
<p>"We utilized the Meta-Lax vibration during the welding and had no problems at all."</p> <p style="text-align: right;">Western Steel &amp; Metals</p>	<p>"We were able to increase our weld speed by 25% and maintain the straightness because of the Meta-Lax treatment."</p> <p>Hugh Winthrop</p>	
<p>"The Meta-Lax equipment paid for itself with the first two jobs."</p> <p style="text-align: right;">WesTool</p>	<p>"After 70-80 hours of Meta-Lax weld conditioning per mold there were NO CRACKS! That's proof positive for me!"</p> <p>Bruce Kronk</p>	

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