META-LAX®
Stress Relief & Weld Conditioning Equipment

2401 Features
- Performs Semi-Automatic Meta-Lax Stress Relief.
- 7-inch high-definition color touch-screen control panel.
- Microprocessor automates most of the stress relief process.
- USB Port for saving data to print stress relief certification sheets.
- Three languages; English, French, and Spanish.
- Ability to run any one of the five Meta-Lax Force Inducers.
- CE Approved for European Sale.

Meta-Lax Model 2400 stress relieving aluminum plates between rough and finish machining.

The Reliable Alternative to Thermal Stress Relief
**META-LAX Series 2401 Specifications**

**Touch Screen Operation**

**Certification Sheet**

**2401 Kit Includes:**

- Series 2401 Control Console
- AC Power Cord 6'
- Transducer
- Transducer Cable HD 10'
- Transducer Clamp 3''
- Transducer Insulator
- Bonal USB Flash Drive
- Manual Certification Pad
- 2400 Operation Manual
- 2400 Utility CD

**Control Console Specifications**

- 120 VAC, 15 AMP (220 VAC 50 Hz optional)
- 15”(38.1) x 14.25”(36.2) x 9”(22.9), 22 lbs. (10)

**Transducer Model 0500**

- .875” HEX (2.22) x 2.1” (5.33), .20 lbs. (90 g)

**Warranty Information**

- 1 Year Warranty on Console and Internal Components, Transducer, Transducer Cord and 90 days on Force Inducer and Cord.
- *See quotation terms.

**Optional Accessories**

- Force Inducer Extension Cord: 10’ - 20’ - 30’ - 40’ - 50’
- Transducer Extension Cord: 10’ - 20’ - 30’ - 40’ - 50’
- Force Inducer Clamps: 6” - 9”HD - 12” - 18”HD - 36”Bar
- Force Inducer Weld-on-Clamps
- Force Inducer Isolation Shoes - Extra Sets
- Rubber Isolation Pads: 1” x 4” x 6”, 1” x 6” x 8”
- Storage Cart, Locking 24” x 36” x 18”

**NOTE:** Microsoft Excel® is needed for the Meta-Lax Data Transfer Program.

**META-LAX Force Inducer Selection Guide**

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity</th>
<th>Size</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1F</td>
<td>60-500 lbs.</td>
<td>5” x 9” x 8”</td>
<td>24 lbs.</td>
</tr>
<tr>
<td>FD</td>
<td>120-7,000 lbs.</td>
<td>10.5” x 11” x 7”</td>
<td>41 lbs.</td>
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<tr>
<td>V8i</td>
<td>100-20,000 lbs.</td>
<td>12” x 10” x 7”</td>
<td>47 lbs.</td>
</tr>
<tr>
<td>2Ai</td>
<td>150-40,000 lbs.</td>
<td>12” x 10” x 7”</td>
<td>47 lbs.</td>
</tr>
<tr>
<td>3Ai</td>
<td>5,000 lbs. - over 13” x 11” x 8”</td>
<td>60 lbs.</td>
<td></td>
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